

Please add the following new claim:

6. (NEW) A method for manufacturing an armature of a rotary electric machine, said method comprising:

02 producing an armature core composed of a plurality of laminated sheets through which a rotary shaft is inserted, said armature core comprising a plurality of slots at an outer periphery thereof;

inserting in-slot portions of an armature coil into said slots of the armature core; said armature coil being composed of a plurality of conductor segments; and

forming a commutator integrated with said armature coil and formed at end portions thereof;

wherein said armature core comprises an anchoring portion formed by pressing a portion of said laminated sheets near said commutator for anchoring a part of each of said in-slot portions that correspond to said portion of said laminated sheets to said armature core more strongly than other parts of said in-slot portions.